

Technical Specifications (In-Cash Procurement)

**Technical specifications_Engineering systems design for
ITER diagnostic components.**

This document describes technical needs for specialist work relating to engineering systems design for ITER diagnostic components.

Table of Contents

| | | |
|-----------|--|----------|
| 1 | PURPOSE | 2 |
| 2 | SCOPE | 2 |
| 3 | DEFINITIONS | 2 |
| 4 | REFERENCES | 2 |
| 5 | ESTIMATED DURATION | 2 |
| 6 | WORK DESCRIPTION | 2 |
| 7 | RESPONSIBILITIES | 3 |
| 7.1 | Contractor’s Responsibilities | 3 |
| 7.2 | IO’s Responsibilities | 3 |
| 8 | LIST OF DELIVERABLES AND DUE DATES | 3 |
| 9 | ACCEPTANCE CRITERIA | 4 |
| 10 | SPECIFIC REQUIREMENTS AND CONDITIONS | 4 |
| 11 | WORK MONITORING / MEETING SCHEDULE | 4 |
| 12 | DELIVERY TIME BREAKDOWN | 5 |
| 13 | QUALITY ASSURANCE (QA) REQUIREMENTS | 5 |
| 14 | CAD DESIGN REQUIREMENTS (IF APPLICABLE) | 5 |
| 15 | SAFETY REQUIREMENTS | 5 |

1 Purpose

This document describes technical needs for specialist work relating to engineering systems design for ITER diagnostic components.

2 Scope

The work aligns with the ITER project, currently under construction in France. This device will study the potential of controlled nuclear fusion to provide energy for mankind. In order to study the behaviour of this device, a set of monitoring systems (referred to as Diagnostics) is required; these systems will provide the information required to understand the performance of the device. The work involves the support the ITER Diagnostic Team in the diagnostic design, with particular emphasis in the areas of design and analysis in the neutronics and thermal engineering areas.

3 Definitions

| | |
|--------|---|
| CDR | Conceptual Design Review |
| DA | Domestic Agency |
| FDR | Final Design Review |
| IDM | ITER Document Management |
| IO | ITER Organization |
| IO-TRO | ITER Organization Technical Responsible Officer |
| PBS | Plant Breakdown Structure |
| SIR | System Integration Review |

For a complete list of ITER abbreviations see: [ITER Abbreviations \(ITER_D_2MU6W5\)](#).

4 References

Links inserted in text (where applicable).

5 Estimated Duration

The duration shall be for 12 months from the starting date of the task order. Services are to be provided predominantly at the IO work site. Travel to the DA or other sites may be required to carry out the work.

6 Work Description

The work involves technical expertise in the design and analysis in the neutronics and thermal engineering to advance the development of diagnostics in ITER. The work to be done is to provide technical expertise to work with the IO-TRO. It involves many areas of activity that have to be documented:

- Meeting preparatory notes, including agenda and draft attendee selection;
- Record of progress against schedule;
- Preparation of analysis documents for the in-vessel neutron calibration CDR;

- Preparation of guidelines to follow the French nuclear safety regulations for diagnostic fission chamber and radiation sources covering storage, export-import and transportation;
- Assessment of remote handling needs for calibration of all diagnostics;
- Preparation of Thermal hydraulic Analysis and Progress reports for ITER Calorimetry project;
- Assessment of isolation valves and other Hard Core Components design for diagnostics penetrating through the building boundaries and analysis of loads acting on these components;
- Analysis of fire loads on diagnostic components and preparation of fire protection policy for ITER diagnostics;
- Assessment of safety issues related to penetrations in the buildings and drafting the qualification programme for discussion with ITER Safety group;
- Preparation and follow-up of interface sheets between diagnostics and vacuum, radwaste, tritium plant, liquid and gas distribution and others as requested;
- Input documents, presentations, meeting notes related to at workshops and conferences.

7 Responsibilities

7.1 Contractor's Responsibilities

In order to successfully perform the tasks in these Technical Specifications, the Contractor shall:

- Strictly implement the IO procedures, instructions and use templates;
- Provide experienced and trained resources to perform the tasks;
- Contractor's personnel shall possess the qualifications, professional competence and experience to carry out services in accordance with IO rules and procedures;
- Contractor's personnel shall be bound by the rules and regulations governing the IO ethics, safety and security IO rules.

7.2 IO's Responsibilities

The IO shall:

- Nominate the Responsible Officer to manage the Contract;
- Organise a monthly meeting(s) on work performed;
- Provide offices at IO premises.

8 List of Deliverables and due dates

The main deliverables are provided as follows:

| D # | Description | Due Dates |
|-----|---|----------------|
| D01 | Collect and summarize in the report current status of Hard Core components designs as applicable to diagnostics. Discuss with ITER ROs and upload the report in the IDM. | T0 + 1 month |
| D02 | Prepare all necessary analysis and assessment reports needed for neutronic diagnostics development to advance them to the next design phases. Agree the needs for diagnostic calibration by remote handling means and summarize them in the IDM document. | T0 + 3 months |
| D03 | Prepare engineering justification documents and analysis reports for diagnostic penetrations in the buildings. Discuss them with Safety group and upload in the IDM for review. | T0 + 6 months |
| D04 | Prepare engineering justification documents and analysis reports for fire loads as applicable to diagnostic systems. Discuss with safety group and agree on the common strategy for the fire protection. Upload reports in the IDM for review and approval. | T0 + 9 months |
| D05 | Agree and update interface sheets between diagnostics and vacuum, liquid and gas, tritium plant, buildings (penetrations) and radwaste following the latest designs of the interfacing systems. | T0 + 12 months |

9 Acceptance Criteria

The deliverables will be posted in the Contractor's dedicated folder in IDM, and the acceptance by the IO will be recorded by their approval by the designated IO TRO. These criteria shall be the basis of acceptance by IO following the successful completion of the services. These will be in the form of reports as indicated in section 8, Table of deliverables.

10 Specific requirements and conditions

- Experience in interpretation of neutronics/ shutdown dose rate analysis;
- Experience in hydraulic analysis;
- Experience in thermal analysis;
- Experience in application of French Nuclear Safety regulations;
- Experience in interface management;
- Schematics definition;
- Design organization;
- Technical document generation;
- System requirements management;
- Technical risk analysis.

11 Work Monitoring / Meeting Schedule

Work is monitored through reports (see List of Deliverables section).

12 Delivery time breakdown

See Section 8 “List Deliverables section and due dates”.

13 Quality Assurance (QA) requirements

The organisation conducting these activities should have an ITER approved QA Program or an ISO 9001 accredited quality system.

The general requirements are detailed in [ITER Procurement Quality Requirements \(ITER_D_22MFG4\)](#).

Prior to commencement of the task, a Quality Plan must be submitted for IO approval giving evidence of the above and describing the organisation for this task; the skill of workers involved in the study; any anticipated sub-contractors; and giving details of who will be the independent checker of the activities (see [Procurement Requirements for Producing a Quality Plan \(ITER_D_22MFMW\)](#)).

Documentation developed as the result of this task shall be retained by the performer of the task or the DA organization for a minimum of 5 years and then may be discarded at the direction of the IO. The use of computer software to perform a safety basis task activity such as analysis and/or modelling, etc. shall be reviewed and approved by the IO prior to its use, in accordance with [Quality Assurance for ITER Safety Codes \(ITER_D_258LKL\)](#).

14 CAD Design Requirements (if applicable)

For the contracts where CAD design tasks are involved, the following shall apply:

The Supplier shall provide a Design Plan to be approved by the IO. Such plan shall identify all design activities and design deliverables to be provided by the Contractor as part of the contract.

The Supplier shall ensure that all designs, CAD data and drawings delivered to IO comply with the Procedure for the Usage of the ITER CAD Manual ([2F6FTX](#)), and with the Procedure for the Management of CAD Work & CAD Data (Models and Drawings [2DWU2M](#)).

The reference scheme is for the Supplier to work in a fully synchronous manner on the ITER CAD platform (see detailed information about synchronous collaboration in the ITER [GNJX6A](#) - Specification for CAD data production in ITER Contracts.). This implies the usage of the CAD software versions as indicated in CAD Manual 07 - CAD Fact Sheet ([249WUL](#)) and the connection to one of the ITER project CAD data-bases. Any deviation against this requirement shall be defined in a Design Collaboration Implementation Form (DCIF) prepared and approved by DO and included in the call-for-tender package. Any cost or labour resulting from a deviation or non-conformance of the Supplier with regards to the CAD collaboration requirement shall be incurred by the Supplier.

15 Safety requirements

ITER is a Nuclear Facility identified in France by the number-INB-174 (“Installation Nucléaire de Base”).

For Protection Important Components and in particular Safety Important Class components (SIC), the French Nuclear Regulation must be observed, in application of the Article 14 of the ITER Agreement.

In such case the Suppliers and Subcontractors must be informed that:

- The Order 7th February 2012 applies to all the components important for the protection (PIC) and the activities important for the protection (PIA).

- The compliance with the INB-order must be demonstrated in the chain of external contractors.
- In application of article II.2.5.4 of the Order 7th February 2012, contracted activities for supervision purposes are also subject to a supervision done by the Nuclear Operator.

For the Protection Important Components, structures and systems of the nuclear facility, and Protection Important Activities the contractor shall ensure that a specific management system is implemented for his own activities and for the activities done by any Supplier and Subcontractor following the requirements of the Order 7th February 2012 ([PRELIMINARY ANALYSIS OF THE IMPACT OF THE INB ORDER - 7TH FEBRUARY 2012 \(AW6JSB v1.0\)](#)).